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1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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D2235-1

Job Sheet 194835



Part No: D2235-1

Job Qty: 2 pcs

Part Name: Basket Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/9/19

Job Tracking No:

Due Date: 6/20/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV B1 IPP Rev:A New Issue 08-12-01 DD verified by:EC

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off |
|-------|-----------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|----------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |          |
| 100   | Large Fab - Basket - 1      | 2 pcs | 6/20/19    | 0.00     | 0.40      |         | Large Fab - 1          |           |          |
|       |                             |       |            |          |           |         | Large Fab - 10         |           |          |
|       |                             |       |            |          |           |         | Large Fab - 2          |           |          |
|       |                             |       |            |          |           |         | Large Fab - 3          |           |          |
|       |                             |       |            |          |           |         | Large Fab - 4          |           |          |
|       |                             |       |            |          |           |         | Large Fab - 5          |           |          |
|       |                             |       |            |          |           |         | Large Fab - 6          |           |          |
|       |                             |       |            |          |           |         | Large Fab - 7          |           |          |
|       |                             |       |            |          |           |         | Large Fab - 8          |           |          |
| 110   | QC 5                        | 2 pcs | 6/20/19    | 0.00     | 0.00      |         | Large Fab - 9          |           | 15       |
|       |                             |       |            |          |           |         | QC 5 - 10              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 12              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 17              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 18              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 19              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 22              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 24              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 3               |           |          |
|       |                             |       |            |          |           |         | QC 5 - 43              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 49              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 51              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 58              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 68              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 9               |           |          |
|       |                             |       |            |          |           |         | QC 5 - 50              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 30              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 40              |           |          |
| 120   | Packaging 3-1 - Stock - B4B | 2 pcs | 6/20/19    | 0.00     | 0.00      |         | Packaging 3 - 1 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 7 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 8 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 9 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 10 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 11 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 12 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 13 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 14 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 15 - B4B |           |          |

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|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            |                        |                 |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--------------|----------------------------|------------------------|-----------------|
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 16 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 17 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 18 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 19 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 20 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 21 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 22 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 23 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 24 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 25 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 26 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 27 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 28 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 29 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 30 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 31 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 32 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 33 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 34 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 35 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | Packaging 3 - 36 - B4B |                 |
| 130 QC 21 - SA                                                                                                                                                                                                                                                                                                                                       | 2 pcs          | 6/20/19      | 0.00 0.00                  | QC 21 - SA - 21        | DAS MAY 17 2019 |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | QC 21 - SA - 70        | 21              |
|                                                                                                                                                                                                                                                                                                                                                      |                |              |                            | QC 21 - SA - 53        | 53              |
| Part Op 100 - (Fabricate per Drwg) 1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings<br>Descriptions: on tube 3- deburr<br>110 - QC5- Inspect part completeness to step on W/O)<br>120 - (Identify as per dwg & Stock Location: _____) LOCATION : WA004<br>130 - (QC21- Final Inspection - Work Order Release) |                |              |                            |                        |                 |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                       |                |              |                            |                        |                 |
| Part / Item                                                                                                                                                                                                                                                                                                                                          | Component Name | Quantity     | Operation                  | Container              |                 |
| D3166-1                                                                                                                                                                                                                                                                                                                                              | Basket Hoop    | 2 pcs (1 ea) | 100-Large Fab - Basket - 1 | S167830                |                 |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                               |                |              |                            |                        |                 |
| Operation                                                                                                                                                                                                                                                                                                                                            | Component Part | Required     | Inventory                  | Allocated              |                 |
| 100-Large Fab - Basket - 1                                                                                                                                                                                                                                                                                                                           | D3166-1        | 2            | 17                         | 0                      |                 |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                           |                |              |                            |                        |                 |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                   |                |              |                            |                        |                 |

**DART**  
AEROSPACE

Container No: S 81987

Part: D2235 - 1  
Job No: 19 835  
Serial No/Batch: S181987  
Revision:  
Inspector:  
Exp Date:  
Instructions: Variance: C's

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Date: 05/16/19

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